

GEAR HOBBING

Company: UGO Equipos de Transmisión, S.A. (Vitoria, Spain)

Tools: Hobs made of PM-HSS (PM30 and PM39) coated with AlCrN (the hobs are re-coated after every sharpening). Hobbing of gears for the automotive and industrial vehicle sectors.



With CRYOBEST®

Average of produced parts

+40%

Ugo uses the Cryobest® process in all the hobs that are coated with AlCrN (those used in medium and long runs).